

Момент затяжки

| Номинальный диаметр резьбы, мм | Размер «под ключ» | Шаг резьбы, мм | Класс прочности | | | | |
|--------------------------------|-------------------|----------------|-----------------|------|------|-------|--------|
| | | | Болт | | | | |
| | | | 5,8 | 6,8 | 8,8 | 10,9 | 12,9 |
| | | | Гайка | | | | |
| | | | 4; 5; 6 | 5; 6 | 6; 8 | 8; 10 | 10; 12 |
| 6 | 10 | 1 | 0,5 | 0,8 | 1,0 | 1,25 | 1,6 |
| 8 | 12 - 14 | 1,25 | 1,6 | 1,8 | 2,5 | 3,6 | 4,0 |
| 10 | 14 - 17 | | 3,2 | 3,6 | 5,6 | 7,0 | 9,0 |
| 12 | 17 - 19 | | 5,6 | 6,2 | 10,0 | 12,5 | 16,0 |
| 14 | 19 - 22 | 1,5 | 8,0 | 10,0 | 16,0 | 20,0 | 25,0 |
| 16 | 22 - 24 | | 11,0 | 14,0 | 22,0 | 32,0 | 36,0 |
| 18 | 24 - 27 | | 16,0 | 20,0 | 32,0 | 44,0 | 50,0 |
| 20 | 27 - 30 | | 22,0 | 28,0 | 50,0 | 62,0 | 70,0 |
| 22 | 30 - 32 | | 28,0 | 36,0 | 62,0 | 80,0 | 90,0 |
| 24 | 32 - 36 | | 36,0 | 44,0 | 80,0 | 100,0 | - |

Значения приведены в КГС-М